



### Skin | I save your lips | natural W/O lip balm | SC-LIP-004-03 | stick

With a potent blend of jojoba oil, 6290 Berry Wax, and 6614 Tea Wax, the lightweight formula keeps lips hydrated for a very long time.

Phase	Tradename	INCI (EU)	Supplier	%
<b>A</b>				
	6614 Tea Wax	Camellia Sinensis Leaf Wax	KahlWax	3.00
	7236 OrganicJelly	Ricinus Communis Seed Oil, Cera Alba, Copernicia Cerifera	KahlWax	14.50
	6290 Berry Wax	Cera, Ascorbyl Palmitate, Tocopherol	KahlWax	5.00
	6607L Sunflower Seed Wax	Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera	KahlWax	8.00
	6702 Natural Candelilla Wax Substitute	Helianthus Annuus Seed Cera, Ascorbyl Palmitate, Tocopherol	KahlWax	6.00
	5725 Araucaria Resin + Castor Oil	Helianthus Annuus Seed Cera, Shorea Robusta Resin, Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Tocopherol, Ascorbyl Palmitate	KahlWax	6.00
	Nacol 16-95	Glyceryl Rosinate, Ricinus Communis Seed Oil, Ascorbyl Palmitate, Tocopherol	KahlWax	6.00
	Jojoba Oil	Cetyl Alcohol	Sasol	2.00
	Eutanol G	Simmondsia Chinensis Seed Oil	Henry Lamotte	15.20
	Dehymuls PGPH	Octyldodecanol	BASF	ad 100
		Polyglyceryl-2 Dipolyhydroxystearate	BASF	9.00
<b>B</b>				
	Water	Aqua		8.00
	Glycerin	Glycerin		0.50
<b>C</b>				
	Preservative			q.s.

#### Procedure

Combine phase A and B ingredients separately at 80 °C. Add phase B to A. Stir with a dissolver for 15 minutes and homogenize for 1 minute. Cool the bulk to 75 °C, add phase C, and fill into molds.

#### Specification values

Appearance: yellow stick

Stability: passed three months at RT, 40 °C, and 50 °C

