



### Skin | Teen's choice | lip oil | SC-LIP-037-01 | roll-on

A light oil enriched with KahlResin 1218 Eco, which forms a protective layer, absorbs quickly and leaves lips soft and nourished. This formula is infused with delicious popcorn flavor for the sweetest lips around!

Phase	Tradename	INCI (EU)	Supplier	%
<b>A</b>	KahlResin 1218 Eco	Hydrogenated Styrene/Methyl Styrene/Indene Copolymer, Paraffinum Liquidum	KahlWax	25.00
	Rice Bran Oil	Oryza Sativa Bran Oil	Henry Lamotte	45.00
	Myritol 331	Cocoglycerides	BASF	23.22
	Olive Oil	Olea Europaea Fruit Oil	Henry Lamotte	5.00
<b>B</b>	Saccharin EMPROVE exp Ph Eur, NF	Saccharin	Merck	0.08
	S&M Phenoxyethanol Rch	Phenoxyethanol	Schülke & Mayr	1.00
<b>C</b>	Popcorn Flavour	Aroma	Frey & Lau	0.70

#### Procedure

Combine all ingredients of phase A and heat to 70 °C. Stir until a clear solution is obtained. Premix phase B and heat to 60–70 °C. Stir until a clear solution is obtained. Add phase B to A under stirring. Cool to 25 °C and add phase C under stirring. Fill into suitable packaging.

#### Specification values

Appearance: colorless liquid

Viscosity (Brookfield: RV; speed: 20 rpm; Sp RV-2 ): 164 mPas

Stability: passed three months at RT, 40 °C, and 50 °C