



## Skin | Best fruity splash | lip balm | SC-LIP-041-06 | stick

Get instantly juicy lips with this fruity mango flavored lip balm. The formula has a glossy finish and does not feel too heavy on the lips thanks to the contained rice bran wax.

Phase	Tradename	INCI (EU)	Supplier	%
<b>A</b>	KahlResin 1218 Eco	Hydrogenated Styrene/Methyl Styrene/Indene Copolymer, Paraffinum Liquidum	KahlWax	23.00
	KahlWax 2811 Rice	Oryza Sativa Bran Cera	KahlWax	8.50
	KahlWax 1847 Micro	Hydrogenated Microcrystalline Cera	KahlWax	5.00
	KahlWax 7475 Micro	Cera Microcristallina	KahlWax	10.00
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	16.75
	Luvitol Lite EM	Hydrogenated Polyisobutene	BASF	13.00
	Castor Oil	Ricinus Communis Seed Oil	Henry Lamotte	ad 100
<b>B</b>	SunCroma FD&C Yellow 5 Al Lake C69-002	CI 19140	Sun Chemical	0.25
<b>C</b>	Natural Flavour Type Mango	Aroma	Frey & Lau	0.50

### Procedure

Heat phase A ingredients to 90–95 °C and stir until everything is melted. Mill phase B with a part of phase A. Add phase C to A/B under stirring. Cool to 75–80 °C and fill into molds.

### Specification values

Appearance: yellow stick

Stability: passed three months at RT, 40 °C, and 50 °C