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ACTIVE BEAUTY



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Bespoke, personalized beauty products are set to be one of the biggest trends, as skin care, make-up and fragrance brands increasingly put the individual at the heart of what they do. While beauty trends of the past tended to focus on one prescribed look, the new approach is for the consumer to take a bigger role in the products that make up their beauty routines – in a shift that neatly mirrors the industry's recent move toward greater diversity. There is especially a bigger variety in beauty products which are designed for target groups seeking niche products that exactly meet their requirements. Targeting consumers with active lifestyles and busy schedules – here comes the athleisure beauty movement! The momentum for sweat-proof, gym-ready, exercise-compatible beauty continues to grow.

A study found that 48 % of Brazilian consumers regularly engage in physical activity, 36% of whom do it to improve their wellbeing. In Europe, 53 % of Italian consumers are interested in body cosmetic products specific to their sport. And finally, 59 % of Chinese users of face care declare themselves ready to do more exercise to improve their skin.

Thus, this trend is confirmed by a global dimension in which cosmetics find their legitimacy in consumers around the world. Therefore, to those who work out vigorously or sunbathe on the beach, KahlWax provides innovative formulation concepts that offer protection, do not run down the face, or clog the pores. What's more, perfectly prepared skin gives more confidence that shows!

RECOMMENDED FORMULATIONS

In terms of make-up, athleisure beauty products seem to have different aspects. First, there are the products that claim to be sweat-proof and stay in place so the user can undergo an entire spin class and leave with intact make-up. The second aspect is "natural" and "non-toxic." There are beauty brands that claim their products to be less damaging to skin while exercising. The third aspect is products which are inspired by society's increased focus on activity, fitness, and sport. Now there is a chance to combine the different aspects and translate this concept of all-day active wear into the beauty category, creating high-performance products that achieve an effortless, natural look and are safe to use under any condition.

FULL-TIME JOB | WATERPROOF MASCARA | CC-EYE-017-03 | MASCARA CONTAINER

SWITCH-ON CONTROLLER | NATURAL MASCARA | CC-EYE-019-03 | MASCARA CONTAINER



PARTY ALL-NIGHT | WATERPROOF MASCARA | CC-EYE-020-01 | MASCARA CONTAINER

LIGHT-UP DROPS IVORY | GLOW DROPS | CC-FAC-020-10 | PUMP DISPENSER

LIGHT-UP DROPS BRONZE | GLOW DROPS | CC-FAC-020-13 | PUMP DISPENSER

LIGHT-UP DROPS ROSÉ | GLOW DROPS | CC-FAC-020-14 | PUMP DISPENSER

WORK-OUT LEADER | LIGHT FOUNDATION | CC-FAC-022-02 | TUBE

KICK-OFF POWER | UNDER-EYE CONCEALER | CC-FAC-024-02 | TUBE



ON-TIME HIGHLIGHTER | CREAM ILLUMINATOR | CC-FAC-025-02 | POT

COVER-UP AGENT | HAIR COVER STICK | CC-HAR-001-01 | TWIST-UP STICK

HURRY-UP BREEZE | PERFUME STICK | SC-BOD-037-07 | TWIST-UP STICK



ANTI-RUBBING SPORT STICK | BODY BALM | SC-BOD-052-02 | TWIST-UP STICK



WAKE-UP CALL | SHOWER PEELING | SC-BOD-054-02 | POT

STAND-UP FRICTION | COLD TEMPERATURE SURF WAX | SF-CLD-001-06 | BAR



ON-BOARD CONTROL | WARM TEMPERATURE SURF WAX | SF-WRM-001-01 | BAR



FULL-TIME JOB | WATERPROOF MASCARA | CC-EYE-017-03 | MASCARA CONTAINER

Resistant to sweat and humidity, this life-proof formula ensures beautiful lashes for many smudge-free hours. Even after a tough day your lashes will still look lengthened and flirty for an effortless look that lasts from dawn till dusk.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Purolan IDD	Isododecane	Lanxess	ad 100
	Xiameter PMX-245	Cyclopentasiloxane	Dow Corning	4.00
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	3.80
	Span 83	Sorbitan Sesquioleate	Croda	2.00
	2442L Carnauba Wax	Copernicia Cerifera Cera	KahlWax	3.00
	8104 Beeswax white	Cera Alba	KahlWax	7.50
	6290 Berry Wax	Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera	KahlWax	5.50
A1	Bentone Gel ISD V	Isododecane, Disteardimonium Hectorite, Propylene Carbonate	Elementis	25.00
A2	Soft-Tex C33-7734 Black Iron Oxide	CI 77499	Sun Chemical	10.00
	Dow Corning Cosmetic Powder 9701	Dimethicone/Vinyl Dimethicone Crosspolymer, Silica	Dow Corning	5.00
B	Water	Aqua		10.00
C	Preservative			q.s.

PROCEDURE

Heat phase A ingredients to 85°C. Add phase A1 and homogenize. Add phase A2 in listed order and stir until homogeneous. Heat phase B to 80°C and add to phase A/A1/A2 under stirring. Homogenize again shortly. Cool to 40°C and add phase C. Cool further to RT and fill into suitable packaging.

SWITCH-ON CONTROLLER | NATURAL MASCARA | CC-EYE-019-03 | MASCARA CONTAINER



This sweat-proof mascara made from purely natural ingredients withstands every challenge of the day, including hard work-outs. Its matte, anthracite-gray color accentuates the eyes while maintaining a soft and natural look.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Water	Aqua		ad 100
	6644 KahlGum	Acacia Senegal Gum	KahlWax	0.50
	NaOH (15%)	Aqua, Sodium Hydroxide		1.30
A1	Glycerin	Glycerin	Merck	5.70
	6655 KahlGum TQT80	Xanthan Gum	KahlWax	0.50
A2	Soft-Tex C33-7734 Black Iron Oxide	CI 77499	Sun Chemical	10.00
B	2225 Phyto Wax	Helianthus Annuus Seed Cera, Olea Europaea Oil Unsaponifiables, Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Shorea Robusta Resin	KahlWax	8.00
	6642 Carnauba Wax LC organic	Copernicia Cerifera Cera	KahlWax	4.00
	5723 Araucaria Resin + Octyldodecanol	Glyceryl Rosinate, Octyldodecanol	KahlWax	5.00
	Stearic Acid	Stearic Acid		4.00
	Cutina GMS V	Glyceryl Stearate	BASF	2.00
	Dermofeel G 10 L	Polyglyceryl-10 Laurate	Evonik Dr. Straetmans	2.00
C	SENSOCEL 8	Cellulose	CFF	2.00
D	Preservative			q.s.

PROCEDURE

Combine phase A ingredients. Add premixed phase A1. Stir until the batch is homogeneous and heat to 80°C. Add phase A2 and homogenize. Heat phase B separately to 85°C. Add phase B slowly under stirring to phase A/A1/A2 and homogenize again shortly. Cool to 60°C and add phase C and D. Cool further to RT and fill into suitable packaging.

PARTY ALL-NIGHT | WATERPROOF MASCARA | CC-EYE-020-01 | MASCARA CONTAINER

Achieve the ultimate show-stopping lashes with this fun, vibrant blue mascara. Waterproof and packed full of pigments, this formula is perfect for lashes that stay up late.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Purolan IDD	Isododecane	Lanxess	ad 100
	Xiameter PMX-245	Cyclopentasiloxane	Dow Corning	3.00
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	3.80
	Span 83	Sorbitan Sesquioleate	Croda	2.00
	2442L Carnauba Wax	Copernicia Cerifera Cera	KahlWax	3.00
	8104 Beeswax white	Cera Alba	KahlWax	8.20
	6290 Berry Wax	Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera	KahlWax	6.20
A1	Bentone Gel ISD V	Isododecane, Disteardimonium Hectorite, Propylene Carbonate	Elementis	25.50
B	WorléeBase AQ 77007/1	CI 77007, Aqua, Methylpropanediol, Ammonium Acrylates Copolymer, Simethicone, Caprylyl Glycol, Phenylpropanol	Worlée	17.40
	SunCroma C47060 Titanium Dioxide	Titanium Dioxide	Sun Chemical	0.70
	Dow Corning Cosmetic Powder 9701	Dimethicone/Vinyl Dimethicone Crosspolymer, Silica	Dow Corning	5.20
C	Preservative			q.s.

PROCEDURE

Heat phase A to 85°C. Add phase A1 and homogenize until homogeneous. Add phase B to A/A1 in listed order and homogenize for 1 minute. Cool to 50°C and add phase C. Cool further to RT and fill into suitable packaging.

LIGHT-UP DROPS IVORY | GLOW DROPS | CC-FAC-020-10 | PUMP DISPENSER

This liquid highlighter blurs imperfections and reflects light, creating a dewy, ivory glow, especially suited for tanned skin. Enriched with moisturizing argan oil, this formula can be applied thinly for a subtle shine or layered for a more intense look.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Miglyol DO	Decyl Oleate	IOI Oleo	12.00
	Argan Oil (refined)	Argania Spinosa Kernel Oil	Gustav Heess	ad 100
	5723 Araucaria Resin + Octyldodecanol	Glyceryl Rosinate, Octyldodecanol	KahlWax	20.00
A1	Miglyol Gel B	Caprylic/Capric Triglyceride, Stearalkonium Hectorite, Propylene Carbonate	IOI Oleo	15.00
A2	White Castor Oil Disp COD 8008	Ricinus Communis Seed Oil, CI 77891	Sun Chemical	3.00
	ImerCare 400D	Diatomaceous Earth	Imerys Minerals	5.00
B	SunShine Fine White C803100	Synthetic Fluorphlogopite, Titanium Dioxide	Sun Chemical	5.00
	SynCrystal Ivory	Synthetic Fluorphlogopite, Titanium Dioxide, Iron Oxides, Tin Oxide	Eckart	2.30
C	Mango PMF ML V/10 917/1	Parfum	Vögele	0.30

LIGHT-UP DROPS BRONZE | GLOW DROPS | CC-FAC-020-13 | PUMP DISPENSER

This liquid highlighter blurs imperfections and reflects light, creating a healthy-looking, sun-kissed, bronze glow. Enriched with moisturizing argan oil, this formula can be applied thinly for a subtle shine or layered for an intense bronze-gold look.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Miglyol DO	Decyl Oleate	IOI Oleo	12.00
	Argan Oil (refined)	Argania Spinosa Kernel Oil	Gustav Heess	ad 100
	5723 Araucaria Resin + Octyldodecanol	Glyceryl Rosinate, Octyldodecanol	KahlWax	20.00
A1	Miglyol Gel B	Caprylic/Capric Triglyceride, Stearalkonium Hectorite, Propylene Carbonate	IOI Oleo	15.00
A2	ImerCare 400D	Diatomaceous Earth	Imerys Minerals	5.00
B	Colorona SynBronze	Synthetic Fluorphlogopite, Iron Oxides	Merck	7.00
	Colorona Fine Gold MP-20	Mica, Titanium Dioxide, Iron Oxides	Merck	3.00
C	Chérie FF	Parfum	Düllberg	0.30

LIGHT-UP DROPS ROSÉ | GLOW DROPS | CC-FAC-020-14 | PUMP DISPENSER

This liquid blusher blurs imperfections and reflects light, creating a healthy-looking, rosy glow. Enriched with moisturizing argan oil, this formula can be applied thinly for a subtle shine or layered for a more intense look.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Miglyol DO	Decyl Oleate	IOI Oleo	12.00
	Argan Oil (refined)	Argania Spinosa Kernel Oil	Gustav Heess	ad 100
	5723 Araucaria Resin + Octyldodecanol	Glyceryl Rosinate, Octyldodecanol	KahlWax	20.00
A1	Miglyol Gel B	Caprylic/Capric Triglyceride, Stearalkonium Hectorite, Propylene Carbonate	IOI Oleo	15.00
A2	ImerCare 400D	Diatomaceous Earth	Imerys Minerals	5.00
B	SunShine Fine White C80-3100	Synthetic Fluorphlogopite, Titanium Dioxide	Sun Chemical	7.00
	Auspicious Red COSMI820-M5	Synthetic Mica, Iron Oxides	Kuncai	2.80
C	Coconut Beach	Parfum	Düllberg	0.30

PROCEDURE FOR ALL LIGHT-UP DROPS

Blend phase A ingredients and heat to 65–70 °C under stirring. Add phase A1 and homogenize for 1–2 minutes. Add phase A2 while stirring and homogenize again shortly. Add phase B and stir until completely homogeneous. Remove entrapped air and add phase C. Cool to 25 °C and fill into suitable packaging.

WORK-OUT LEADER | LIGHT FOUNDATION | CC-FAC-022-02 | TUBE

This lightweight foundation with medium coverage and natural finish is sure to last throughout the day. Formulated with 6723 Shorea Robusta Resin, this sweat- and humidity-resistant formula is perfectly suited for an active lifestyle.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Water	Aqua		ad 100
	Isopentyldiol	Isopentyldiol	Kuraray	2.00
	Glucamate SSE-20	PEG-20 Methyl Glucose Sesquistearate	Lubrizol	2.00
B	Schercemol 1818 Ester	Isostearyl Isostearate	Lubrizol	9.70
	6723 Shorea Robusta Resin + Octyldodecanol	Shorea Robusta Resin, Octyldodecanol	KahlWax	5.00
C	Glucate SS Emulsifier	Methyl Glucose Sesquistearate	Lubrizol	1.50
	INBP70U	Titanium Dioxide, Isononyl Isononanoate, Isopropyl Myristate, Kobo Stearalkonium Hectorite, Isopropyl Titanium Triisostearate, Propylene Carbonate, Polyhydroxystearic Acid		16.00
	INBP55EY	CI 77492, Isononyl Isononanoate, Isopropyl Myristate, Kobo Stearalkonium Hectorite, Polyhydroxystearic Acid, Isopropyl Titanium Triisostearate, Propylene Carbonate		2.50
	INBP75EB	CI 77499, Isononyl Isononanoate, Isopropyl Myristate, Kobo Stearalkonium Hectorite, Polyhydroxystearic Acid, Isopropyl Titanium Triisostearate, Propylene Carbonate		0.10
	INBP75ER	CI 77491, Isononyl Isononanoate, Isopropyl Myristate, Kobo Stearalkonium Hectorite, Polyhydroxystearic Acid, Isopropyl Titanium Triisostearate, Propylene Carbonate		0.30
D	Carbopol Aqua SF-1 Polymer	Acrylates Copolymer	Lubrizol	3.00
	NaOH (15%)	Aqua, Sodium Hydroxide		0.40
E	White Secret V/50 011	Parfum	Vögele	0.30
	Preservative			q.s.

PROCEDURE

Combine phase A ingredients and stir until uniform. Heat to 75 °C under stirring. Combine phase B ingredients and heat to 90 °C. Add phase C ingredients to phase B and homogenize for 1–2 minutes. Remove entrapped air. Add phase B/C to A under mixing. Homogenize again. Add phase D in listed order. Cool to 40 °C and add phase E. Cool further to RT and fill into suitable packaging.

KICK-OFF POWER | UNDER-EYE CONCEALER | CC-FAC-024-02 | TUBE



This sweat-proof and natural concealer hides dark under-eye circles and camouflages all traces of a busy lifestyle. The film-forming 6723 Shorea Robusta Resin helps to keep a bright and hydrated appearance.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Water	Aqua		ad 100
	Dermofeel PA-3	Sodium Phytate, Aqua, Alcohol	Evonik Dr. Straetmans	0.10
	Dermofeel 1388 eco	Glycerin, Aqua, Sodium Levulinate, Sodium Anisate	Evonik Dr. Straetmans	3.20
A1	6655 KahlGum TQT80	Xanthan Gum	KahlWax	0.40
A2	Covarine White WN 9787	CI 77891, Aqua, Glycerin, Xanthan Gum, Sodium Citrate	Sensient	16.50
	Covarine Yellow WN 1798	CI 77492, Aqua, Glycerin, Xanthan Gum, Sodium Citrate	Sensient	1.80
	Covarine Red WN 3798	CI 77491, Aqua, Glycerin, Xanthan Gum, Sodium Citrate	Sensient	0.50
	Covarine Black WN 9798	CI 77499, Aqua, Glycerin, Xanthan Gum, Sodium Citrate	Sensient	0.15
B	Symbiomuls rich	Polyglyceryl-3 Stearate, Behenyl Alcohol, Glyceryl Stearate Citrate, Helianthus Annuus Seed Cera, Glyceryl Caprate, Tocopherol, Ascorbyl Palmitate, Helianthus Annuus Seed Oil	Evonik Dr. Straetmans	4.00
	Lanette O	Cetearyl Alcohol	BASF	3.30
	6723 Shorea Robusta Resin + Octyldodecanol	Shorea Robusta Resin, Octyldodecanol	KahlWax	5.00
	Apricot Kernel Oil	Prunus Armeniaca Kernel Oil	Henry Lamotte	15.50
C	Monoï NaTrue	Parfum	Vögele	0.30

PROCEDURE

Combine phase A ingredients and disperse phase A1. Add phase A2 and heat phase A/A1/A2 and B separately to 80–85 °C. Add phase B to phase A/A1/A2 while stirring and homogenize for 1 minute. Cool to 40 °C under medium stirring. Add phase C, cool to RT, and fill into suitable packaging.

ON-TIME HIGHLIGHTER | CREAM ILLUMINATOR | CC-FAC-025-02 | POT

This cream highlighter has a powdery, dry, and perfectly light skin feel and adds a pearlescent shine, which becomes more intense on tanned skin. Perfect for every occasion, it can be worn on a carefree day at the beach as well as on glamorous evenings.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Cetiol PGL	Hexyldecanol, Hexyldexyl Laurate	BASF	ad 100
	Xiameter PMX-245	Cyclopentasiloxane	Dow Corning	10.50
	Crodamol OP	Ethylhexyl Palmitate	Croda	10.50
	Schercemol SHS Ester	Isostearyl Hydroxystearate	Lubrizol	7.30
	6723 Shorea Robusta Resin + Octyldodecanol	Shorea Robusta Resin, Octyldodecanol	KahlWax	5.30
	6089 Microwax	Cera Microcristallina	KahlWax	5.30
B	6607L Sunflower Seed Wax	Helianthus Annuus Seed Cera, Ascorbyl Palmitate, Tocopherol	KahlWax	3.00
	Soft-Tex C33-7720 Yellow Iron Oxide	CI 77942	Sun Chemical	0.30
	Soft-Tex C33-7715 Brown Iron Oxide	CI 77491, CI 77492, CI 77499	Sun Chemical	0.10
	Soft-Tex Titanium Dioxide	Titanium Dioxide	Sun Chemical	2.60
	Steasilk 5 CI	Talc	Imerys Minerals	7.30
C	SunShine Fine White C80-3100	Synthetic Fluorphlogopite, Titanium Dioxide	Sun Chemical	14.20
	SunPearl Gold	Mica, Titanium Dioxide	Sun Chemical	13.40

PROCEDURE

Combine phase A ingredients and heat to 70–80 °C. Add phase B and homogenize for 1 minute. Add phase C under stirring. Remove entrapped air e.g. with vacuum. Fill into suitable packaging at 65 °C.

COVER-UP AGENT | HAIR COVER STICK | CC-HAR-001-01 | TWIST-UP STICK

A velvety, easy-to-apply, and long-lasting color stick to effectively cover up gray hair, refresh roots, and fill in sparse spaces. This water-free formula, in a natural brown shade with matte finish, comes in a portable twist-up stick, allowing mess-free application on the go—just set with a dash of hair spray.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	6607L Sunflower Seed Wax	Helianthus Annuus Seed Cera, Ascorbyl Palmitate, Tocopherol	KahlWax	3.10
	6702 Natural Candelilla Wax Substitute	Helianthus Annuus Seed Cera, Shorea Robusta Resin, Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Tocopherol, Ascorbyl Palmitate	KahlWax	5.20
	Isopropyl Myristate	Isopropyl Myristate	BASF	6.70
	Isopropyl Palmitate	Isopropyl Palmitate	BASF	18.30
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	ad 100
B	Soft-Tex C33-7734 Black Iron Oxide	CI 77499	Sun Chemical	2.10
	Soft-Tex C33-7715 Brown Iron Oxide	CI 77491, CI 77492, CI 77499	Sun Chemical	7.20
	Soft-Tex Titanium Dioxide	Titanium Dioxide	Sun Chemical	10.30
	MiyoSILK Talc	Talc, Dimethicone	Miyoshi	11.30
C	Tapioca Pure	Tapioca Starch	Akzo Nobel	10.20

PROCEDURE

Combine phase A ingredients at 95°C. Add phase B ingredients and homogenize for 1–2 minutes. Add phase C with high shear mixing. Take care that the bulk is homogeneous. Keep the temperature at about 80°C and allow entrapped air to dissipate. Fill into suitable packaging.



HURRY-UP BREEZE | PERFUME STICK | SC-BOD-037-07 | TWIST-UP STICK

This refreshing and energizing fragrance comes in a handy stick, which can be applied with ease. The natural and water-free formulation is a great travel accessory that won't spill or leak—perfect for touch-ups throughout the day!

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Emulgade PL 68/50	Cetearyl Glucoside, Cetearyl Alcohol	BASF	15.00
	Coconut Oil	Cocos Nucifera Oil	Henry Lamotte	17.10
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	ad 100
	6422 Veggiesoft Complex	Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Simmondsia Chinensis Seed Oil, Cetearyl Alcohol, Myristyl Alcohol, Caprylic/Capric Triglyceride, Copernicia Cerifera Cera, Tocopherol	KahlWax	12.00
	6702 Natural Candelilla Wax Substitute	Helianthus Annuus Seed Cera, Shorea Robusta Resin, Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Tocopherol, Ascorbyl Palmitate	KahlWax	6.00
B	Monoï NaTrue	Parfum	Vögele	8.00

PROCEDURE

Melt phase A ingredients at 100°C. Cool to 75°C and add phase B. Pour into packaging at 70°C.

ANTI-RUBBING SPORT STICK | BODY BALM | SC-BOD-052-02 | TWIST-UP STICK



Apply this water- and sweat-resistant formula before activity to protect your skin from chafing, blisters, and irritation caused by rubbing. The simple to use product also immediately soothes and conditions dry, worn out skin areas.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	7235 NaturalJelly	Ricinus Communis Seed Oil, Cera Alba, Copernicia Cerifera Cera, Ascorbyl Palmitate, Tocopherol	KahlWax	ad 100
	6422 Veggiesoft Complex	Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Simmondsia Chinensis Seed Oil, Cetearyl Alcohol, Myristyl Alcohol, Caprylic/Capric Triglyceride, Copernicia Cerifera Cera, Tocopherol	KahlWax	3.90
	2225 Phyto Wax	Helianthus Annuus Seed Cera, Olea Europaea Oil Unsaponifiables, Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera, Shorea Robusta Resin	KahlWax	9.80
	Softigen Pura	Olus Oil	IOI Oleo	29.30
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	9.80

PROCEDURE

Melt all ingredients at 90°C. Fill into suitable packaging at 75°C.

WAKE-UP CALL | SHOWER PEELING | SC-BOD-054-02 | POT

Kiwi seeds along with 2811P Rice Bran Wax Beads gently exfoliate and cleanse the skin, leaving behind their exotic fragrance. Perfect for active people—this energizing shower peeling provides awakening freshness to kick-start the day.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	Water	Aqua		ad 100
	Zetesol NL-2 U	Sodium Laureth Sulfate	Zschimmer & Schwarz	40.60
	Glycerin	Glycerin	Merck	1.70
B	Amphotensid B 5	Cocamidopropyl Betaine	Zschimmer & Schwarz	11.40
	WorléeAqua Thix 150	Acrylates Copolymer	Worlée	6.30
C	NaOH (15%)	Aqua, Sodium Hydroxide		0.50
	Unicert Green K7015-J (0.10%)	Aqua, CI 61570	Sensient	1.30
	Unicert Yellow 08005-J (0.10%)	Aqua, CI 19140	Sensient	1.30
D	Kiwi Seed New Zealand (irradiated)	Actinidia Chinensis Seed	Connock	2.70
	2811P Rice Bran Wax Beads	Oryza Sativa Bran Cera	KahlWax	4.50
E	Kiwi PMF V/40 913	Parfum	Vögele	0.30
	Preservative			q.s.

PROCEDURE

Combine phase A ingredients and stir until homogeneous. Add phase B in listed order. Add phase C ingredients one after the other. Add phase D and E and fill into suitable packaging.

STAND-UP FRICTION | COLD TEMPERATURE SURF WAX | SF-CLD-001-06 | BAR



This natural surfboard wax made from waxes, resins, coconut oil, and minerals will help to keep feet planted firmly on the board. The vegan formula is quick and easy to use and suitable for cold water temperatures.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	2442L Carnauba Wax	Copernicia Cerifera Cera	KahlWax	4.20
	5725 Araucaria Resin + Castor Oil	Glyceryl Rosinate, Ricinus Communis Seed Oil, Ascorbyl Palmitate, Tocopherol	KahlWax	29.70
	2225 Phyto Wax	Helianthus Annuus Seed Cera, Olea Europaea Oil Unsaponifiables, Rhus Verniciflua Peel Cera/ Rhus Succedanea Fruit Cera, Shorea Robusta Resin	KahlWax	ad 100
	Coconut Oil	Cocos Nucifera Oil	Henry Lamotte	10.50
B	ImerCare 07K	Kaolin	Imerys Minerals	8.60

PROCEDURE

Melt all ingredients of phase A at 90°C. Add phase B and homogenize for 1 minute. Pour into suitable molds.



ON-BOARD CONTROL | WARM TEMPERATURE SURF WAX | SF-WRM-001-01 | BAR



This natural surfboard wax made from waxes, resins, coconut oil, and minerals will help to keep feet planted firmly on the board. Suitable for warm water temperatures, the vegan formula will not melt away due to an increased amount of 2442L Carnauba Wax.

PHASE	TRADENAME	INCI (EU)	SUPPLIER	%
A	2442L Carnauba Wax	Copernicia Cerifera Cera	KahlWax	10.64
	5725 Araucaria Resin + Castor Oil	Glyceryl Rosinate, Ricinus Communis Seed Oil, Ascorbyl Palmitate, Tocopherol	KahlWax	19.50
	2225 Phyto Wax	Helianthus Annuus Seed Cera, Olea Europaea Oil Unsaponifiables, Rhus Verniciflua Peel Cera/ Rhus Succedanea Fruit Cera, Shorea Robusta Resin	KahlWax	ad 100
	Coconut Oil	Cocos Nucifera Oil	Henry Lamotte	6.89
B	ImerCare 07K	Kaolin	Imerys Minerals	32.11

PROCEDURE

Melt all ingredients of phase A at 90°C. Add phase B and homogenize for 1 minute. Pour into suitable molds.

MIX AND MATCH WITH OUR DIY COLOR KIT

CREATE YOUR PERFECT CONTOUR AND HIGHLIGHT

Making your cheekbones pop and sculpting your jaw can be easy when you have the right contouring and highlighting shades on hand. And then you just have to blend like you have never blended before! The kit contains enough shades for mixing and matching to create your perfect contour and highlight.

Radiance nowadays comes in a pump dispenser! The glow drops are basically a liquid highlighter allowing you to dab it on the high points of your face, or mix it in with the foundation or BB cream, giving it a new, luminous finish. They can even be applied before the light and natural-finish foundation to let the illumination shine through. The bronze glow drops can be blended with the foundation to modify the shade or they can be used on the cheekbones for a dewy, sun-kissed finish. The pink glow drops work perfectly as blush on the highest point of your jaw.

The kit contains two different BB creams/foundations in different shades. You can blend them with each other to modify the tone or use the lightest one for highlighting and the darkest one to draw yourself facial angles aplenty.

The shimmer cream in the pot completes the kit and can be used to accentuate your nose bridge, the Cupid's bow of your lips or your chin.

BRIGHT-EYED AND BUSHY-TAILED | CREAM BLUSH | CC-CHK-005-01 | POT

ALL-DAY ATTENDANT | BB CREAM | CC-FAC-011-03 | TUBE

LICKETY-SPLIT SHINE | STROBING CREAM | CC-FAC-018-05 | POT

LIGHT-UP DROPS IVORY | GLOW DROPS | CC-FAC-020-10 | PUMP DISPENSER

LIGHT-UP DROPS BRONZE | GLOW DROPS | CC-FAC-020-13 | PUMP DISPENSER

LIGHT-UP DROPS ROSÉ | GLOW DROPS | CC-FAC-020-14 | PUMP DISPENSER

WORK-OUT LEADER | LIGHT FOUNDATION | CC-FAC-022-02 | TUBE

