



Color | Party all-night | waterproof mascara | CC-EYE-020-01 | mascara container

Achieve the ultimate show-stopping lashes with this fun, vibrant blue mascara. Waterproof and packed full of pigments, this formula is perfect for lashes that stay up late.

Phase	Tradename	INCI (EU)	Supplier	%
A	Purolan IDD	Isododecane	Lanxess	ad 100
	Xiameter PMX-245	Cyclopentasiloxane	Dow Corning	3.00
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	3.80
	Span 83	Sorbitan Sesquioleate	Croda	2.00
	2442L Carnauba Wax	Copernicia Cerifera Cera	KahlWax	3.00
	8104 Beeswax white	Cera Alba	KahlWax	8.20
	6290 Berry Wax	Rhus Verniciflua Peel Cera/Rhus Succedanea Fruit Cera	KahlWax	6.20
A1	Bentone Gel ISD V	Isododecane, Disteardimonium Hectorite, Propylene Carbonate	Elementis	25.50
B	WorléeBase AQ 77007/1	CI 77007, Aqua, Methylpropanediol, Ammonium Acrylates Copolymer, Dimethicone, Caprylyl Glycol, Phenylpropanol	Worlée	17.40
	SunCroma C47060 Titanium Dioxide	Titanium Dioxide	Sun Chemical	0.70
	Dow Corning Cosmetic Powder 9701	Dimethicone/Vinyl Dimethicone Crosspolymer, Silica	Dow Corning	5.20
C	Preservative			q.s.

Procedure

Heat phase A to 85 °C. Add phase A1 and homogenize. Add phase B to A/A1 in listed order and homogenize for 1 minute. Cool to 50 °C and add phase C. Cool further to RT and fill into suitable packaging.

Specification values

Appearance: royal blue paste
Viscosity (Brookfield: RV; speed: 20 rpm; Sp T-F): 157,500 mPas
Stability: passed three months at RT, 40 °C, and 50 °C