



### Skin | Hang on my lips | natural opaque lip balm | SC-LIP-024-02 | stick

This simple beeswax based lip balm is great at maintaining soft, healthy-looking lips.

Phase	Tradename	INCI (EU)	Supplier	%
<b>A</b>	KahlJelly 7235 MB Natural	Ricinus Communis Seed Oil, Cera Alba, Copernicia Cerifera Cera, Ascorbyl Palmitate, Tocopherol, Helianthus Annuus Seed Oil	KahlWax	ad 100
	KahlWax 8104 White Beeswax	Cera Alba	KahlWax	11.00
	KahlResin 5725 MB Araucaria + Castor Oil	Glyceryl Rosinate, Ricinus Communis Seed Oil, Ascorbyl Palmitate, Tocopherol, Helianthus Annuus Seed Oil	KahlWax	21.50
	KahlWax 6607L MB Sunflower	Helianthus Annuus Seed Cera, Ascorbyl Palmitate, Tocopherol, Helianthus Annuus Seed Oil	KahlWax	2.00
	Jojoba Oil	Simmondsia Chinesis Seed Oil	Henry Lamotte	15.50
	WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	IOI Oleo	5.50
<b>B</b>	Dermofeel MT 70 non GMO	Tocopherol, Helianthus Annuus (Sunflower) Seed Oil	Evonik Dr. Straetmans	1.00

#### Procedure

Combine phase A ingredients and heat to 85–90 °C. When all ingredients are completely melted, cool to 75 °C. Add phase B and fill into molds.

#### Specification values

Appearance: pale yellow, opaque stick

Stability: passed three months at RT, 40 °C, and 50 °C



Natural content: 87.10 % (incl. water, acc. to ISO 16128)

Natural origin content: 97.85 % (incl. water, acc. to ISO 16128)

